

Kalrez® Spectrum™ parts offer

# long-term service and exceptional value in use

in the most challenging chemical and hydrocarbon processes



**Kalrez®**

From DuPont Performance Elastomers



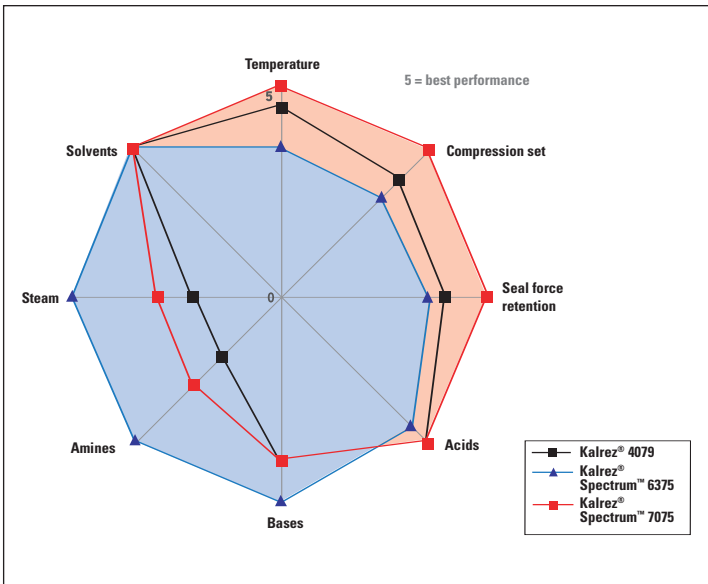
**Keeping pace with the chemical process industry**

The chemical and hydrocarbon processing industries (CPI and HPI) are changing fast with companies under severe pressure to improve reliability and productivity. Today, processes are not only running longer but at higher temperatures and pressures. Harsher operating conditions and a smaller operating staff are the realities that plant personnel encounter as they are required to increase meantime between maintenance. And every plant manager, design engineer and maintenance supervisor faces a recurring nightmare – the fear of environmental incidents.

High performance Kalrez® perfluoroelastomer parts have been used in aggressive processes and high temperature applications for over 30 years. Today, backed by DuPont Performance Elastomers, Kalrez® continues to lead in product innovation to meet the demands in the chemical and hydrocarbon processing industries.

The Kalrez® Spectrum™ family of perfluoroelastomer parts was designed to meet the increased demands in chemical and hydrocarbon processes. Kalrez® Spectrum™ 6375 and 7075 meet different performance requirements, yet overlap to provide the sealing performance needed for today's more aggressive applications.

- Kalrez® Spectrum™ 6375 – Broad chemical resistance
- Kalrez® Spectrum™ 7075 – Thermal resistance



**Kalrez® Spectrum™ parts are field proven in demanding applications**

Application	Environment	Previous Material	Kalrez® Spectrum™ 6375 Results
Mechanical Seal	Mix of amines and propylene oxide at 40–90°C	Kalrez® 4079, 1050LF and 2035 proved unsatisfactory after three months	Almost 100% improvement in continuous service
Mechanical Seal	Batch pilot plant reactor operating in EO, PO, amines and methyl chloride at up to 232°C	Kalrez® 4079 failed after several days	Continuous service improved dramatically to almost one year
Mechanical Seal	Ammonia/tar mixture and steam at 35°C	Kalrez® 4079, 1050LF and 2035 proved unsatisfactory	Improved performance in continuous service over other material
Mechanical Seal	Pure and mixed streams of aggressive and corrosive chemicals such as epichlorohydrin at temperatures from –20°C to 220°C	Various	6375 provided successful continuous service
Dynamic and Static Valve Seals	Aggressive solvents, surfactants, and concentrated herbicides from 10–45°C	PTFE damaged after daily clean-in-place at 80°C	Seals are replaced every two months instead of daily

Application	Environment	Previous Material	Kalrez® Spectrum™ 7075 Results
Mechanical Seals	Various areas with multiple chemicals up to 300°C	Various FFKMs	Improved mechanical properties provides for lower spring tension and smaller components for mechanical seal design innovation
Quick Disconnect Couplings	Marlotherm® LH at 270°C for 1008 hours	Kalrez® 4079	50% reduced volume swell combined with lower coefficient of thermal expansion provides reliable on/off performance
Proprietary New Application	Temperature cycling between 200°C and 350°C	Various	Only elastomer that could be used for several hundred cycles resulting from excellent sealing force retention
Hot Glue Delivery Nozzle	Various solvents	Kalrez® 4079 and Kalrez® Spectrum™ 6375	Mechanical properties and chemical resistance of 7075 reduced variability of glue flow in the nozzle
Rotary Joint Assembly	Hot oil at 200–300°C	Kalrez® 4079	Improved sealing performance



**Kalrez® Spectrum™ delivers a broad range of fluid resistance**

Chemical and hydrocarbon processors must contain some of the most hazardous materials used in manufacturing. Kalrez® Spectrum™ perfluoroelastomer parts were designed to reliably seal in the most demanding environments.

For applications where there are mixed streams, unknowns in the process, or process excursions, Kalrez® Spectrum™ 6375 provides the broadest chemical resistance. Kalrez® Spectrum™ 6375 withstands aggressive chemical families including acids, amines, bases, aldehydes, ethylene oxide, and

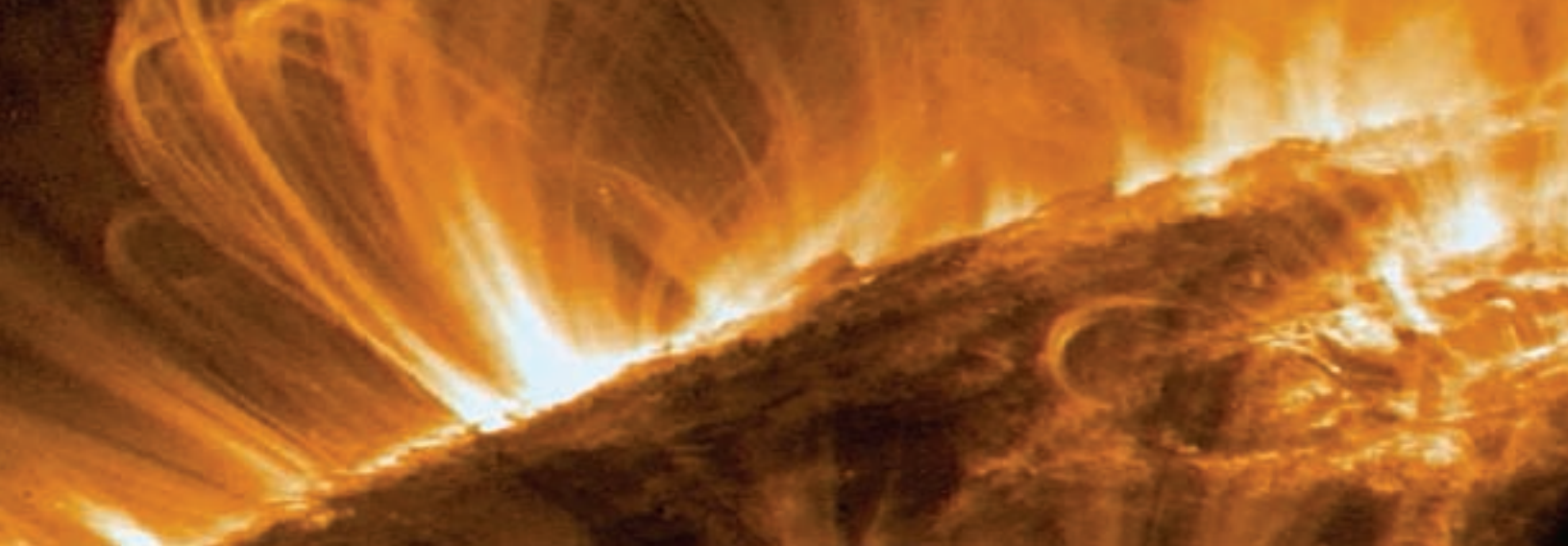
hot water/steam. Such broad chemical resistance makes 6375 the preferred sealing material across many applications which will allow for seal standardization and lower part inventory.

For many years Kalrez® 4079 was the standard for difficult sealing applications. Today Kalrez® Spectrum™ 7075 offers an improved level of chemical resistance over 4079. Although Kalrez® Spectrum™ 6375 is the best choice for most applications requiring chemical resistance, 7075 is the choice for service at elevated temperatures.

**Kalrez® Spectrum™ 6375 offers the broadest chemical resistance**

Compound	Kalrez® Spectrum™ 6375	Kalrez® Spectrum™ 7075	Kalrez® 4079
Resistance to:			
Aromatic/Aliphatic oils	A	A	A
Acids	A	A+	A+
Bases	A	B	B
Alcohols	A	A	A
Aldehydes	A	A	B
Amines	A	C	X
Ethers	A	A	A
Esters	A	A	A
Ketones	A	A	A
Steam/Hot Water	A+	B	C
Oxidizers	B	B	B
Ethylene Oxide (Pure)	A	B	X

**Ratings:** A = Elastomer shows little or no effect (< 10% swell) after exposure to the chemical.  
 B = Elastomer may be affected by the chemical after exposure, as evidenced by slight visible swelling (10–30%) and/or loss of physical properties  
 C = Elastomer is affected by the chemical after exposure, as evidenced by moderate to severe swelling and/or loss of physical properties  
 X = Not Suitable

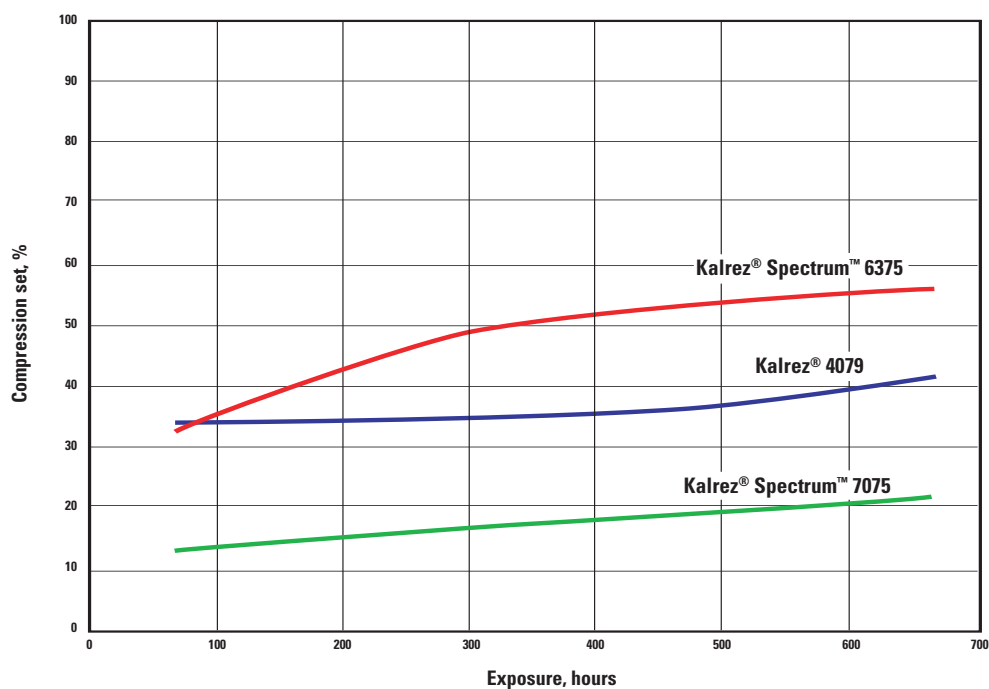


### Thermal resistance compatible with application requirements

An elastomer's thermal stability and chemical resistance are usually the first performance characteristics considered when determining elastomeric seal compatibility. Kalrez® Spectrum™ 6375 and 7075 provide end-users options based on specification requirements. Because the majority of the chemical and hydrocarbon processing environments operate below 260°C, Kalrez® Spectrum™ 6375 is a safe and economical choice for applications in a variety of harsh environments. With an operating temperature up to 275°C and broad chemical resistance, 6375 provides reliable sealing in a variety of environments to allow for seal standardization and lower inventory.

For operating conditions above 275°C, Kalrez® Spectrum™ 7075 is the choice over Kalrez® Spectrum™ 6375. Kalrez® 4079 has been the compound of choice in higher temperature applications for many years. Now 7075 provides better thermal resistance, compression set and sealing force retention, as well as an overall improvement in chemical resistance. This combination of properties makes it an excellent choice for applications in high temperatures or temperature cycling conditions that require good dynamic properties and excellent compression set.

Compression set resistance at 204°C



Test Method: ASTM D395B, 214 O-ring 25% compression



## From technical assistance to fast, reliable supply you get more than just a product

### Global technical support and testing

We help you with the technical assistance and support you might need to achieve optimum results in the shortest possible time. Our worldwide technical expertise can help you with compound selection and seal design, application testing and development, failure analysis and on-site training.

### Customer-tailored solutions

Advanced Finite Element Analysis (FEA) offers single-source analysis capability. From designing new seal shapes with concurrent analysis to groove geometry optimization, FEA gives unequalled flexibility. It shortens your product development lead times and brings innovative solutions to the market.

### In any shape you want

- Standard O-rings in AS-568, metric and JIS sizes
- Customized O-rings in various cross-sections and diameters
- Valve seats, diaphragms, gaskets, packer seals, T-seals, column fittings, custom shapes
- Kalrez® KVSP™ Valve Stem Packing System

### Fast delivery

Upon agreement and request, standard O-rings and make-to-stock parts can be delivered within 48 hours to most European and North American destinations.

### A worldwide presence network

Kalrez® parts are readily available through an extensive network of worldwide authorized distributors. Our authorized distributors can give you the technical assistance needed to help solve your sealing problems.

#### Latest updates

We provide our customers with the latest information about sealing performance.

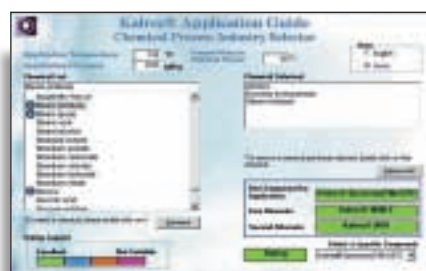
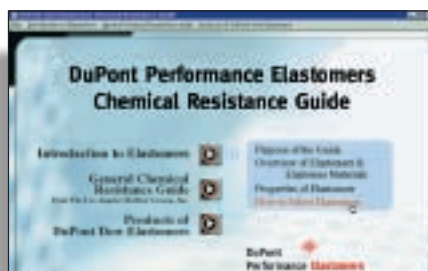
Visit our website

[www.dupontelastomers.com](http://www.dupontelastomers.com)

and read or download the latest product information. Check out the DuPont Performance Elastomers Chemical Resistance Guide – an online tool that rates the chemical resistance of all elastomers, including Kalrez® and Viton®, in a variety of chemicals.

For more specific information on Kalrez® including seal design, contact us about the Kalrez® Application Guide, a unique interactive software program.

Visit the Chemical Resistance Guide on:  
[www.dupontelastomers.com](http://www.dupontelastomers.com)



# FAQs

**How are Kalrez® Spectrum™ products different from other Kalrez® compounds?** Kalrez® Spectrum™ perfluoroelastomer parts were designed to provide the best value and performance to meet the demands of the chemical and hydrocarbon processing industries (CPI/HPI) for broader chemical resistance, higher thermal resistance and better sealing force.

**Which Kalrez® Spectrum™ product is best to use when my process has multiple chemical streams?** Kalrez® Spectrum™ 6375 has the broadest chemical resistance and is, therefore, more suitable for processes with multiple chemical streams or even unknown chemical streams. And, even if the process requires hot water flushes or steam cleaning, Kalrez® Spectrum™ 6375 will most likely handle the job.

**What is best to use in my temperature-cycling process?** Kalrez® Spectrum™ 7075 has the highest thermal resistance and sealing force retention, which makes it suitable for processes which elevate in temperature for a period of time and then return to lower process temperatures, while retaining its resilient properties.

**How economical are the Kalrez® Spectrum™ products?** Kalrez® Spectrum™ products won't cost you anymore than you're already paying for our other CPI compounds. In fact, in most cases, you can standardize on Kalrez® Spectrum™ 6375 to handle more of your existing applications instead of carrying one, two or even three other compounds in inventory. As a complement, Kalrez® Spectrum™ 7075 fills the gap on the higher temperature end.

**Is Kalrez® 4079 being phased out?** Absolutely not! Kalrez® 4079 has been the industry standard for over 20 years and is specified in many applications where it demonstrates outstanding performance. We will continue to make and supply our current products that meet the value and performance requirements of our many loyal customers and end users. In addition to our current product line, we will continue to develop the Kalrez® Spectrum™ line of products to meet the ever increasing requirements of the chemical and hydrocarbon industries.



For further information please contact one of the offices below,  
or visit our website at [www.dupontelastomers.com](http://www.dupontelastomers.com)

**Global Headquarters – Wilmington, DE USA**

Tel. +1 800 853 5515  
+1 302 792 4000  
Fax +1 302 792 4450

**European Headquarters – Geneva**

Tel. +41 22 717 4000  
Fax +41 22 717 4001

**South & Central America Headquarters – Brazil**

Tel. +55 11 4166 8978  
Fax +55 11 4166 8989

**Asia Pacific Headquarters – Singapore**

Tel. +65 6275 9383  
Fax +65 6275 9395

**Japan Headquarters – Tokyo**

Tel. +81 3 6402 6300  
Fax +81 3 6402 6301

---

The information set forth herein is furnished free of charge and is based on technical data that DuPont Performance Elastomers believes to be reliable. It is intended for use by persons having technical skill, at their own discretion and risk. Handling precaution information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards. Since conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any material, evaluation of any compound under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on patents. While the information presented here is accurate at the time of publication, specifications can change. Check [www.dupontelastomers.com](http://www.dupontelastomers.com) for the most up-to-date information.

**Caution:** Do not use in medical applications involving permanent implantation in the human body. For other medical applications, discuss with your DuPont Performance Elastomers customer service representative and read Medical Caution Statement H-69237.

*DuPont™ is a trademark of DuPont and its affiliates.  
Kalrez®, Kalrez® KVSP™, Kalrez® Spectrum™ and Vitor®  
are trademarks or registered trademarks  
of DuPont Performance Elastomers.  
Marlotherm® is a registered trademark of Sasol.*

Copyright © 2005 DuPont Performance Elastomers.  
All rights reserved.

(06/05) Printed in U.S.A.  
(Replaces: KZS-H85502-00-A1299)  
Reorder No.: KZS-A10265-00-A0204

**DuPont**   
**Performance Elastomers**